

DK DN 15÷65

DIALOCK® 2-way diaphragm valve



DK DN 15÷65

The DK DIALOCK® diaphragm valve is particularly suitable for shutting off and regulating abrasive or dirty fluids. The new internal geometry of the body increases flow coefficient, reduce pressure drop and allows a sensitive and precise adjustment along the entire stroke of the shutter. The DK is extremely compact and very light. The innovative handwheel is equipped with a patented immediate and ergonomic operating locking device that allows it to be adjusted and locked in any position.

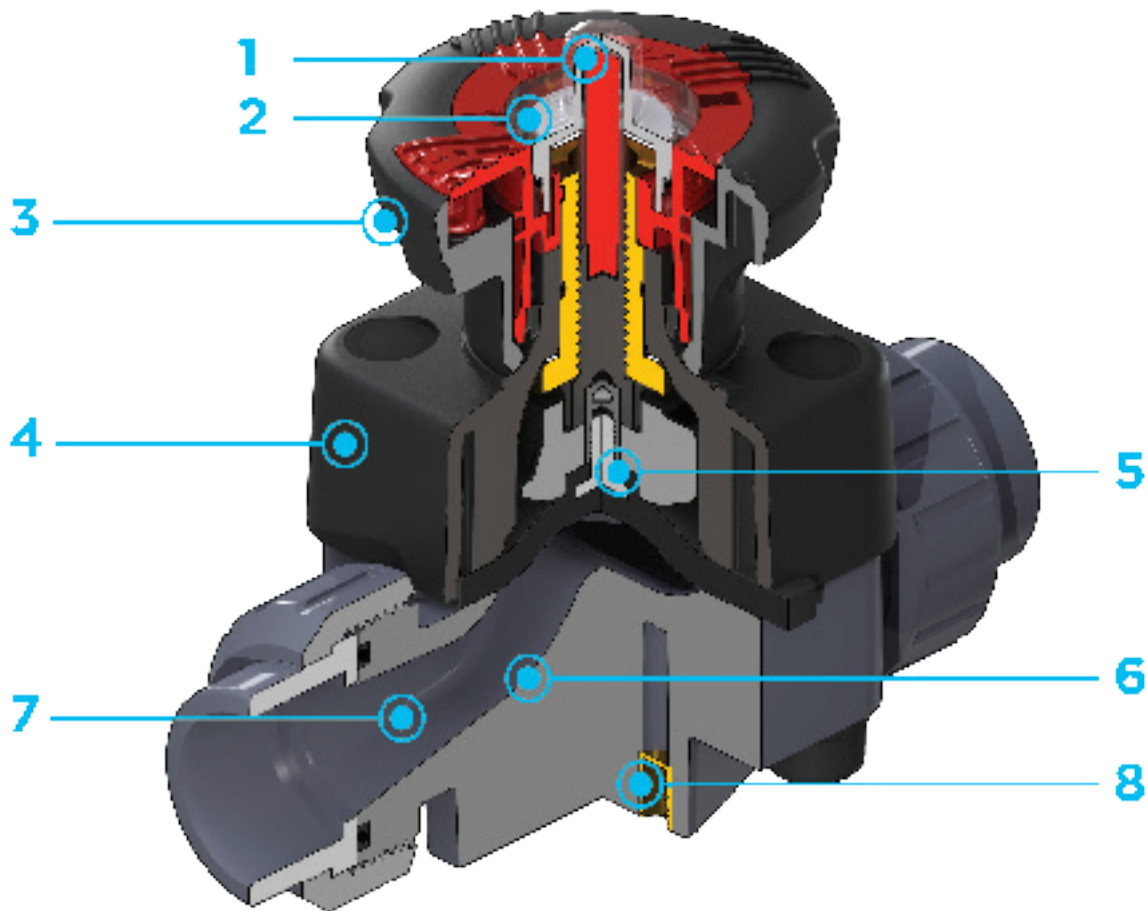
Dialock®

DIALOCK® 2-WAY DIAPHRAGM VALVE

- Connection system for solvent weld, threaded and flanged joints
- **Optimised fluid dynamic design:** maximum output flow rate thanks to the optimised efficiency of the fluid dynamics that characterise the new internal geometry of the body
- **Internal components in metal, totally isolated from the fluid** and external environment
- **Modularity of the range:** only 2 handwheel and 4 diaphragm and bonnet sizes for 7 different valve sizes
- Non-rising handwheel that stays at the same height during rotation, equipped with a graduated optical indicator protected by a transparent PVC cap with seal O-Ring
- Bonnet fastening screws in stainless steel protected against the external environment by PE plugs. Absence of metal parts exposed to the external environment to prevent any risk of corrosion
- **New flanged bodies:** the new bodies, characterised by a monolithic flanged structure, are available in PVC-U, PVC-C, PP-H and PVDF. This design, free from body and flange joints, greatly reduces mechanical stress and increases system performance.
- **CDSA** (Circular Diaphragm Sealing Angle) system that, thanks to the uniform distribution of shutter pressure on the diaphragm seal, offers the following advantages:
 - reduction in the tightening torque of the screws fixing the actuator to the valve body
 - reduced mechanical stress on all valve components (actuator, body and diaphragm)
 - easy to clean valve interior
 - low risk of the accumulation of deposits, contamination or damage to the diaphragm due to crystallisation
 - operating torque reduction

Technical specification

Construction	Diaphragm valve with maximized flow rate and DIALOCK® lockable handwheel
Size range	DN 15 ÷ 65
Nominal pressure	PN 10 with water at 20° C
Temperature range	0 °C ÷ 95 °C
Coupling standards	Welding: EN ISO 15494. Can be coupled to pipes according to EN ISO 15494. Thread: ISO 228-1, EN 10226-1/2. Flanging system: ISO 7005-1, EN ISO 1092-1, EN 15494, EN 558-1, DIN 2501, ANSI B.16.5 cl.150
Reference standards	Construction criteria: EN ISO 16138, EN ISO 15494 Test methods and requirements: ISO 9393 Installation criteria: DVS 2202-1, DVS 2207-11, DVS 2208-1, UNI 11318
Valve material	Body: PP-H Bonnet and handwheel: PP-GR Position indicator cap: PVC
Seal material	EPDM, FKM, PTFE
Control options	Manual control; pneumatic actuator



1 High visibility graduated optical position indicator protected by a transparent cap with seal O-Ring

2 Customisation plate: the customisation lets you identify the valve on the system according to specific needs

3 DIALOCK® SYSTEM: innovative handwheel with a patented immediate and ergonomic operating locking device that allows it **to be adjusted and locked in over 300 positions**

4 Handwheel and bonnet in high mechanical strength and chemically resistant **PP-GR**, providing full protection **by isolating** all internal metal parts from contact with external agents

5 Floating pin connection between the control screw and diaphragm to prevent concentrated loads, improve the seal and extend its lifetime

6 New design of valve body interior: **substantially increased flow coefficient** and reduced pressure drop. The degree of efficiency

reached has also enabled **the size and weight** of the valve to be **reduced**

7 Adjustment linearity: the internal profiles of the valve also greatly improve its characteristic curve, resulting in **extremely sensitive and precise adjustment** along the entire stroke of the shutter

8 Valve anchoring bracket integrated in the body, with threaded metal inserts allowing **simple panel or wall mounting** using the PMDK mounting plate (supplied as an accessory)

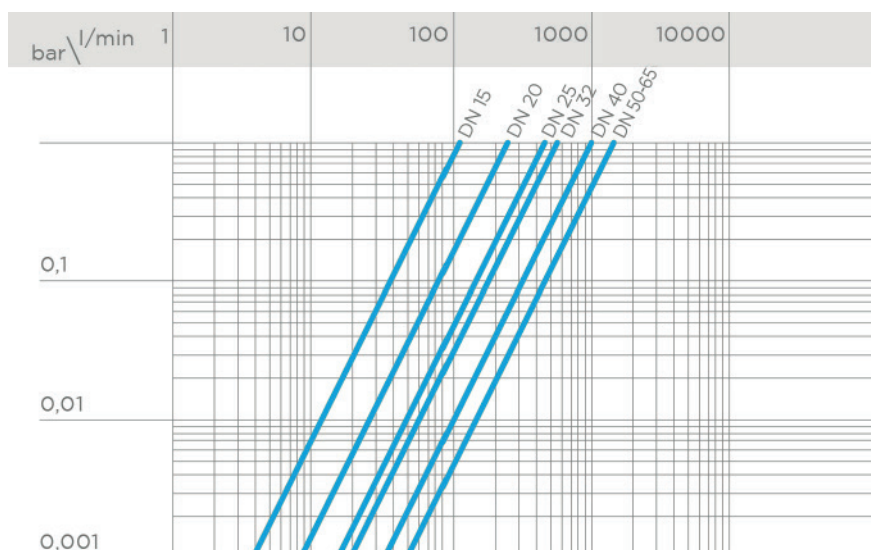
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

Graph valid for water and non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).



PRESSURE DROP GRAPH



K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp= 1 bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

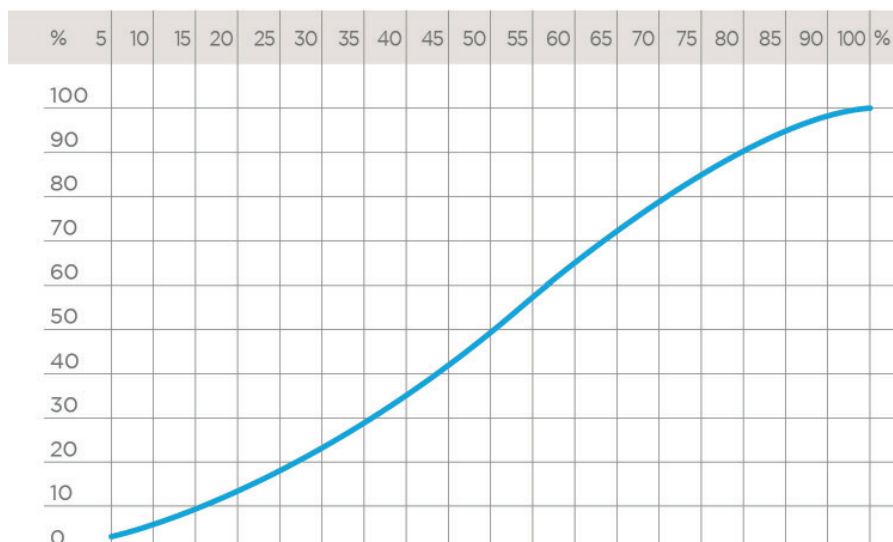
DN	15	20	25	32	40	50	65
Kv100 l/min	112	261	445	550	1087	1648	1600

RELATIVE FLOW COEFFICIENT GRAPH

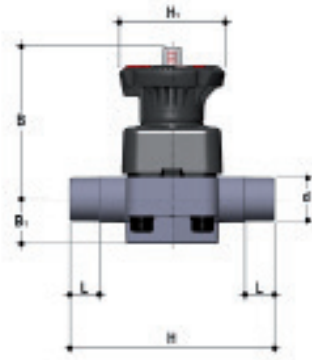
The relative flow coefficient is the flow rate through the valve as a function of the degree of valve opening.

Horizontal axis: Opening percentage of the valve

Vertical axis: Relative flow coefficient



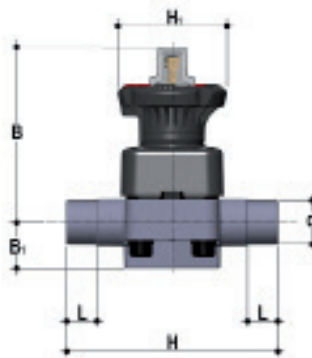
DIMENSIONS



DKDM

DIALOCK® diaphragm valve with male ends for socket welding, metric series

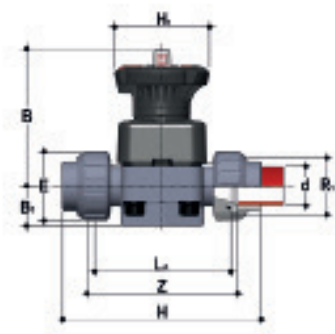
d	DN	PN	B	B ₁	H	H ₁	L	g	EPDM code	FKM code	PTFE code
20	15	10	102	25	124	80	16	430	DKDM020E	DKDM020F	DKDM020P
25	20	10	105	30	144	80	19	445	DKDM025E	DKDM025F	DKDM025P
32	25	10	114	33	154	80	22	620	DKDM032E	DKDM032F	DKDM032P
40	32	10	119	30	174	80	26	650	DKDM040E	DKDM040F	DKDM040P
50	40	10	149	35	194	120	31	1380	DKDM050E	DKDM050F	DKDM050P
63	50	10	172	46	224	120	38	2136	DKDM063E	DKDM063F	DKDM063P
75	65	10	172	46	284	120	44	2225	DKDM075E	DKDM075F	DKDM075P



DKLDM

DIALOCK® diaphragm valve with stroke limiter and male ends for socket welding, metric series

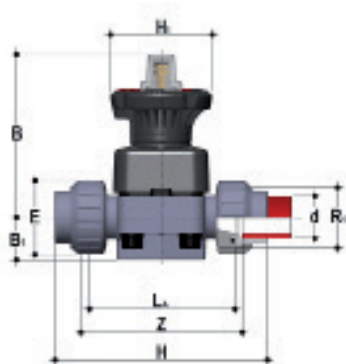
d	DN	PN	B	B ₁	H	H ₁	L	L _g	EPDM code	FKM code	PTFE code
20	15	10	115	25	124	80	16	460	DKLDM020E	DKLDM020F	DKLDM020P
25	20	10	118	30	144	80	19	475	DKLDM025E	DKLDM025F	DKLDM025P
32	25	10	127	33	154	80	22	650	DKLDM032E	DKLDM032F	DKLDM032P
40	32	10	132	30	174	80	26	680	DKLDM040E	DKLDM040F	DKLDM040P
50	40	10	175	35	194	120	31	1440	DKLDM050E	DKLDM050F	DKLDM050P
63	50	10	200	46	224	120	38	2196	DKLDM063E	DKLDM063F	DKLDM063P
75	65	10	200	46	284	120	44	2285	DKLDM075E	DKLDM075F	DKLDM075P



DKUIM

DIALOCK® diaphragm valve with female union ends for socket welding, metric series

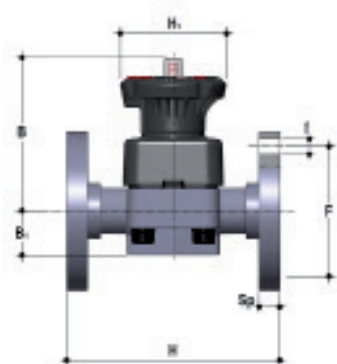
d	DN	PN	B	B ₁	E	H	H ₁	L ₁	R ₁	Z	g	EPDM code	FKM code	PTFE code
20	15	10	102	25	41	129	80	90	1"	100	457	DKUIM020E	DKUIM020F	DKUIM020P
25	20	10	105	30	50	154	80	108	1 1/4"	116	500	DKUIM025E	DKUIM025F	DKUIM025P
32	25	10	114	33	58	168	80	116	1 1/2"	124	695	DKUIM032E	DKUIM032F	DKUIM032P
40	32	10	119	30	72	192	80	134	2"	140	781	DKUIM040E	DKUIM040F	DKUIM040P
50	40	10	149	35	79	222	120	154	2 1/4"	160	1557	DKUIM050E	DKUIM050F	DKUIM050P
63	50	10	172	46	98	266	120	184	2 3/4"	190	2293	DKUIM063E	DKUIM063F	DKUIM063P



DKLUIM

DIALOCK® diaphragm valve with stroke limiter and female union ends for socket welding, metric series

d	DN	PN	B	B ₁	E	H	H ₁	L ₁	R ₁	Z	g	EPDM code	FKM code	PTFE code
20	15	10	115	25	41	129	80	90	1"	100	487	DKLUIM020E	DKLUIM020F	DKLUIM020P
25	20	10	118	30	50	154	80	108	1 1/4"	116	530	DKLUIM025E	DKLUIM025F	DKLUIM025P
32	25	10	127	33	58	168	80	116	1 1/2"	124	725	DKLUIM032E	DKLUIM032F	DKLUIM032P
40	32	10	132	30	72	192	80	134	2"	140	811	DKLUIM040E	DKLUIM040F	DKLUIM040P
50	40	10	175	35	79	222	120	154	2 1/4"	160	1617	DKLUIM050E	DKLUIM050F	DKLUIM050P
63	50	10	200	46	98	266	120	184	2 3/4"	190	2353	DKLUIM063E	DKLUIM063F	DKLUIM063P

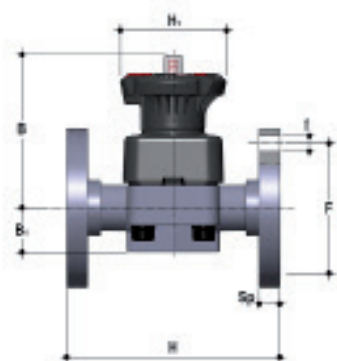


DKOM

DIALOCK® diaphragm valve with flanged monolithic body, drilled PN10/16. Face to face according to EN 558-1

d	DN	PN	B	B ₁	F	f	H	H ₁	Sp	U	g	EPDM code	FKM code	PTFE code
20	15	10	102	25	65	14	130	80	13,5	4	817	DKOM020E	DKOM020F	DKOM020P
25	20	10	105	30	75	14	150	80	13,5	4	850	DKOM025E	DKOM025F	DKOM025P
32	25	10	114	33	85	14	160	80	13,5	4	892	DKOM032E	DKOM032F	DKOM032P
40	32	10	119	30	100	18	180	80	14	4	1005	DKOM040E	DKOM040F	DKOM040P
50	40	10	149	35	110	18	200	120	16	4	1771	DKOM050E	DKOM050F	DKOM050P
63	50	10	172	46	125	18	230	120	16	4	2453	DKOM063E	DKOM063F	DKOM063P
75	65	10	172	46	145	18	290	120	21	4	2997	DKOM075E	DKOM075F	DKOM075P

DKLOM version available on request



DKOAM

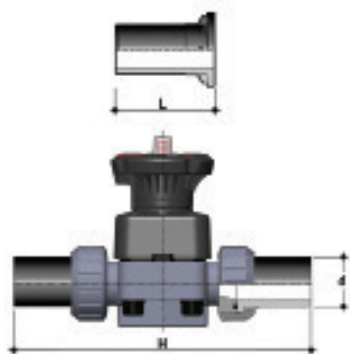
DIALOCK® diaphragm valve with flanged monolithic body, drilled ANSI B16.5 cl. 150 #FF

d	DN	PN	B	B ₁	F	f	H	H ₁	Sp	U	g	EPDM code	FKM code	PTFE code
1/2"	15	10	102	25	60.3	14	108	80	13,5	4	817	DKOAM012E	DKOAM012F	DKOAM012P
3/4"	20	10	105	30	70	15.7	120	80	13,5	4	850	DKOAM034E	DKOAM034F	DKOAM034P
1"	25	10	114	33	80	15.7	131	80	13,5	4	892	DKOAM100E	DKOAM100F	DKOAM100P
1" 1/4	32	10	119	30	89	15.7	162	80	14	4	1005	DKOAM114E	DKOAM114F	DKOAM114P
1" 1/2	40	10	149	35	99	15.7	180	120	16	4	1771	DKOAM112E	DKOAM112F	DKOAM112P
2"	50	10	172	46	121	19	210	120	16	4	2453	DKOAM200E	DKOAM200F	DKOAM200P
2" 1/2	65	10	172	46	140	19	250	120	21	4	2997	DKOAM212E	DKOAM212F	DKOAM212P

DKLOAM version available on request

For installation prior to october 2017 please contact Fip Technical Support

ACCESSORI



Q/BBM-L

Union end, long spigot, for butt welding for union BBM-L

d	DN	L	H	SDR	PN10 code SDR 11 - S 5
20	15	95	280	11	QBBML1020
25	20	95	298	11	QBBML1025
32	25	95	306	11	QBBML1032
40	32	95	324	11	QBBML1040
50	40	95	344	11	QBBML1050
63	50	95	374	11	QBBML1063

Q/BBM-C

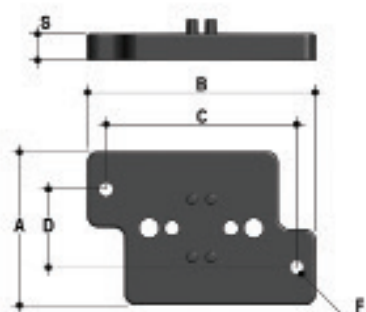
Short spigot PP-H end connectors for butt welding

d	DN	L	H	SDR	PN10 code SDR 11 - S 5
20	15	55	200	11	QBBMC1020
25	20	55	218	11	QBBMC1025
32	25	55	226	11	QBBMC1032
40	32	55	244	11	QBBMC1040
50	40	55	264	11	QBBMC1050
63	50	55	294	11	QBBMC1063

Q/BBE-L

Long spigot PE100 end connectors for electrofusion or butt welding

d	DN	L	H	SDR	Code
20	15	95	280	11	QBBEL1020
25	20	95	298	11	QBBEL1025
32	25	95	306	11	QBBEL1032
40	32	95	324	11	QBBEL1040
50	40	95	344	11	QBBEL1050
63	50	95	374	11	QBBEL1063



PMDK

Wall mounting plate

d	DN	A	B	C	D	F	S	Code
20	15	65	97	81	33	5,5	11	PMDK1
25	20	65	97	81	33	5,5	11	PMDK1
32	25	65	97	81	33	5,5	11	PMDK1
40	32	65	97	81	33	5,5	11	PMDK2
50	40	65	144	130	33	6,5	11	PMDK2
63	50	65	144	130	33	6,5	11	PMDK2
75	65	65	144	130	33	6,5	11	PMDK2

FASTENING AND SUPPORTING

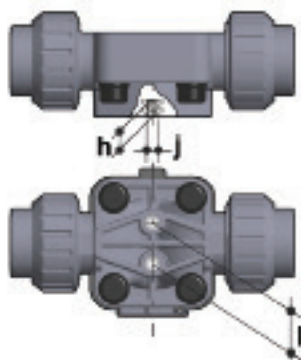


All valves, whether manual or actuated, must be adequately supported in many applications.

The DK valve series is therefore provided with an integrated bracket that permits direct anchoring of the valve body without the need of other components.

For wall or panel installation, dedicated PMDK mounting plates which are available as accessories can be used. These plates should be fastened to the valve before wall installation.

PMDK plates also allow DK valve alignment with FIP ZIKM pipe clips.



d	DN	h	l	j
20	15	10	25	M6
25	20	10	25	M6
32	25	10	25	M6
40	32	10	25	M6
50	40	13	44,5	M8
63	50	13	44,5	M8
75	65	13	44,5	M8

CUSTOMISATION

fig 1



fig 2



fig 3



The DIALOCK® DK DN 15÷65 valve can be customised using a customisation plate in white PVC.

The customisation plate (B), housed in the transparent protection cap (A), can be removed and, once overturned, used for indicating identification serial numbers or service indications on the valves such as, for example, the valve function in the system, the conveyed fluid, but also specific information for customer service, such as the customer name or installation date or location on the valves. The waterproof transparent protection cap with seal O-Ring protects the customisation plate against deterioration.

To access the customisation plate, make sure the handwheel is in the unlock position and proceed as follows:

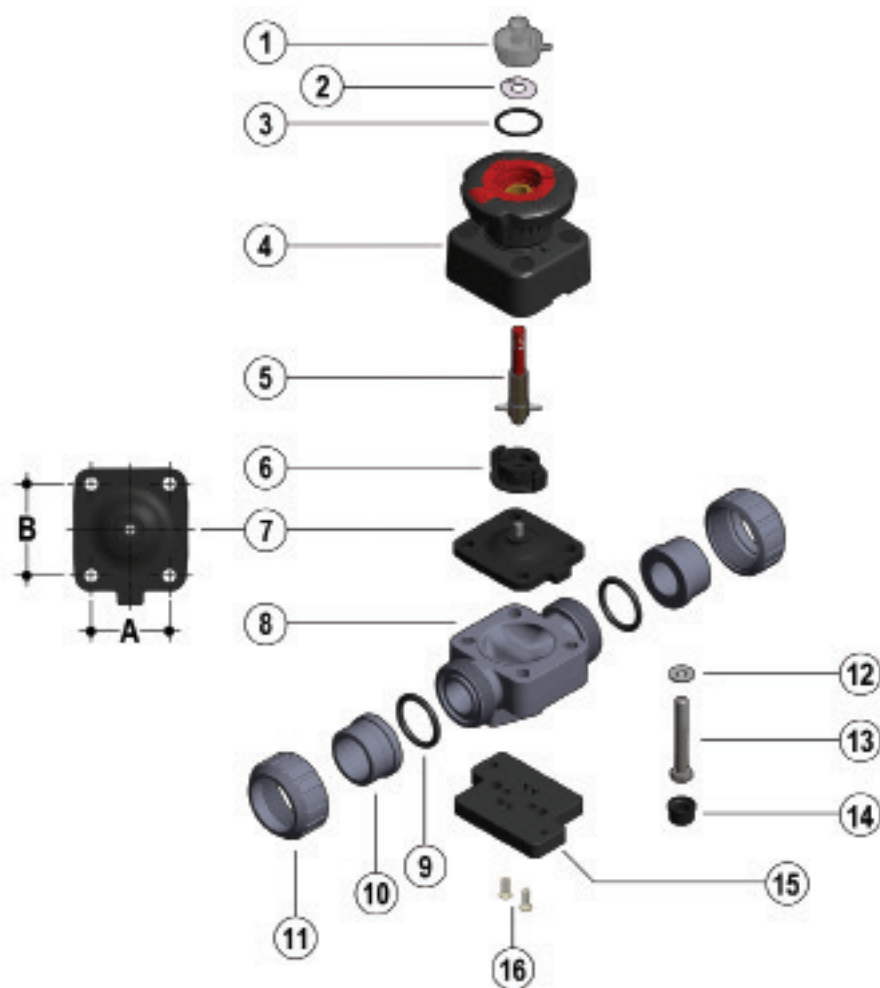
- 1) Turn the transparent protection cap anti-clockwise to limit stop (fig. 1) and remove it by pulling it upwards and, if necessary, by inserting a screwdriver into the slot (C) to facilitate operation (fig. 2).
- 2) Remove the plate inside the transparent protection cap and customise it as required (fig. 3).
- 3) Re-assemble, making sure that the seal O-Ring of the transparent protection cap remains in its seating (fig. 4).

fig 4



COMPONENTS

EXPLODED VIEW



DN	15	20	25	32	40	50	65
A	40	40	46	46	65	78	78
B	44	44	54	54	70	82	82

- | | | |
|--|--|---|
| 1 Transparent protection cap (PVC - 1)* | 6 Compressor (PA-GR IXEF® - 1) | 11 Union nut (PP-H - 2)* |
| 2 Customisation plate (PVC-U - 1) | 7 Diaphragm seal (EPDM, FKM, PTFE - 1)* | 12 Washer (STAINLESS steel - 4) |
| 3 O-Ring (EPDM - 1) | 8 Valve body (PP-H - 1)* | 13 Bolt (STAINLESS steel - 4) |
| 4 Operating mechanism (PP-GR / PVDF - 1) | 9 Socket seal O-Ring (EPDM-FKM - 2)* | 14 Protection plug (PE - 4) |
| 5 Threaded stem – Indicator (STAINLESS steel - 1) | 10 End connector (PP-H - 2)* | 15 Distance plate (PP-GR - 1)** |
| | | 16 Screw (STAINLESS steel - 2)** |

* Spare parts

** Accessories

The material of the component and the quantity supplied are indicated in brackets

DISASSEMBLY

- 1) Isolate the valve from the line (release the pressure and empty the pipeline).
- 2) Unlock the handwheel if necessary by pushing it downwards (fig.5), and open the valve completely by turning it counter-clockwise.
- 3) Unscrew the union nuts (11) and extract the valve.
- 4) Remove the protection plugs (14) and remove the bolts (13) with the relative washers (12).
- 5) Separate the valve body (8) from the operating mechanism (4).
- 6) Rotate the handwheel clockwise until the threaded stem (5), the compressor (6) and the diaphragm (7) are released.
- 7) Unscrew the diaphragm (7) and remove the shutter (6).

ASSEMBLY

- 1) Insert the compressor (6) onto the threaded stem (5), aligning it correctly with the stem pin.
- 2) Screw the diaphragm (7) onto the threaded stem (5).
- 3) Lubricate the threaded stem (5) and insert it into the operating mechanism (4), then turn the handwheel counter-clockwise until the stem is fully screwed in (5). Make sure that the compressor (6) and the diaphragm are properly aligned with the respective slots in the operating mechanism (4) (fig. 7).
- 4) Assemble the operating mechanism (4) on the body of the valve (8) and tighten the bolts (13) with the relative washers (12).
- 5) Tighten the bolts (13) evenly (diagonally) to the tightening torque suggested on the relative instruction sheet.
- 6) Replace the protection plugs (14).
- 7) Position the valve body between the end connectors (10) and tighten the union nuts (11), making sure that the socket seal O-rings (9) do not exit their seats.
- 8) If necessary, lock the handwheel by gripping it and pulling it upwards (fig.6).



Note: during assembly operations, it is advisable to lubricate the threaded stem Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

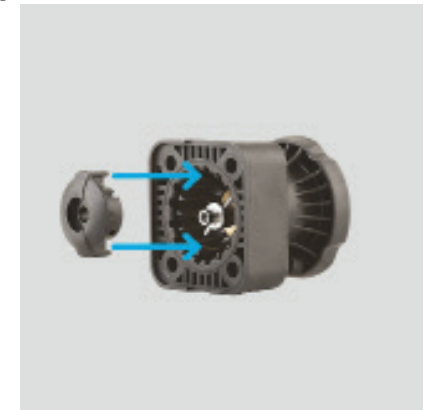
Fig. 5



Fig. 6



Fig. 7



INSTALLATION

Before proceeding with installation, please follow these instructions carefully: (instructions refer to versions with union ends). The valve can be installed in any position and in any direction.

- 1) Check that the pipes to be connected to the valve are aligned in order to avoid mechanical stress on the threaded joints.
- 2) Unscrew the union nuts (11) and insert them on the pipe segments.
- 3) Solvent weld or screw the end connectors (10) onto the pipe ends.
- 4) Position the valve body between the end connectors making sure the socket seal O-Rings (9) do not exit the seats.
- 5) Fully tighten the union nuts (11).
- 6) If necessary, support the pipework with FIP pipe clips or by means of the carrier built into the valve itself (see paragraph "Fastening and supporting").

Fig. 8



LOCKING DEVICE

The DK valve is equipped with a DIALOCK® handwheel locking system that prevents the valve from being operated.

The system can be used simply by lifting the handwheel once it reaches the desired position (fig. 8).

To unlock, simply move the handwheel back to the previous position by pressing downwards (fig. 6).

When the system is in a locked position, it is also possible to install a lock to protect the system against tampering (fig. 9).

The diameter of the hole to put the padlock in is 4,5 mm for the dimensions between DN 15 and DN 32 and 6,5 mm for the dimensions between DN 40 and DN 65.



STROKE LIMITER

The DKL version of the diaphragm valve is equipped with a handwheel stroke control system which allows the minimum and maximum flows to be preset and preserves the diaphragm from excessive compression during closing operations. The system allows the valve stroke to be modified using the two independent adjusting screws, which determine the mechanical limits of the valve during opening and closing. The valve is sold with the stroke limiters positioned so as not to limit the stroke both during closing and opening.

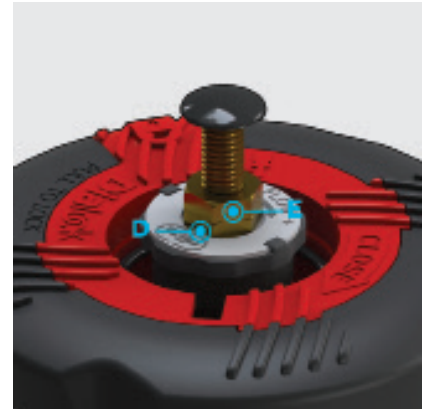
To access and set the adjusting screws, remove the transparent protection cap (A) as previously described (see chapter "Customisation").

Travel stop adjustment. Minimum flow rate or valve closed.

- 1) Turn the handwheel clockwise until the desired minimum flow rate or the closed position is reached.
- 2) Fully screw the nut (D) to limit stop, and lock it in this position by tightening the locknut (E). If you want to exclude the stroke limiting function during closing, unscrew the nuts (D and E) completely. In this way, the valve will close completely.
- 3) Re-assemble the transparent protection cap making sure that the seal O-Ring remains in its seating.

Stroke limiter adjustment. Maximum flow rate

- 1) Turn the handwheel counter-clockwise until the desired maximum flow rate is reached.
- 2) Turn the knob (F) counter-clockwise to limit stop. The plate shows the direction of rotation of the wheel to obtain a smaller or greater maximum flow rate. If it is not necessary to limit the opening stroke, turn the knob (F) clockwise several times. In this way, the valve will open completely.
- 3) Re-assemble the transparent protection cap making sure that the seal O-Ring remains in its seating.



VM DN 80÷100

Diaphragm valve



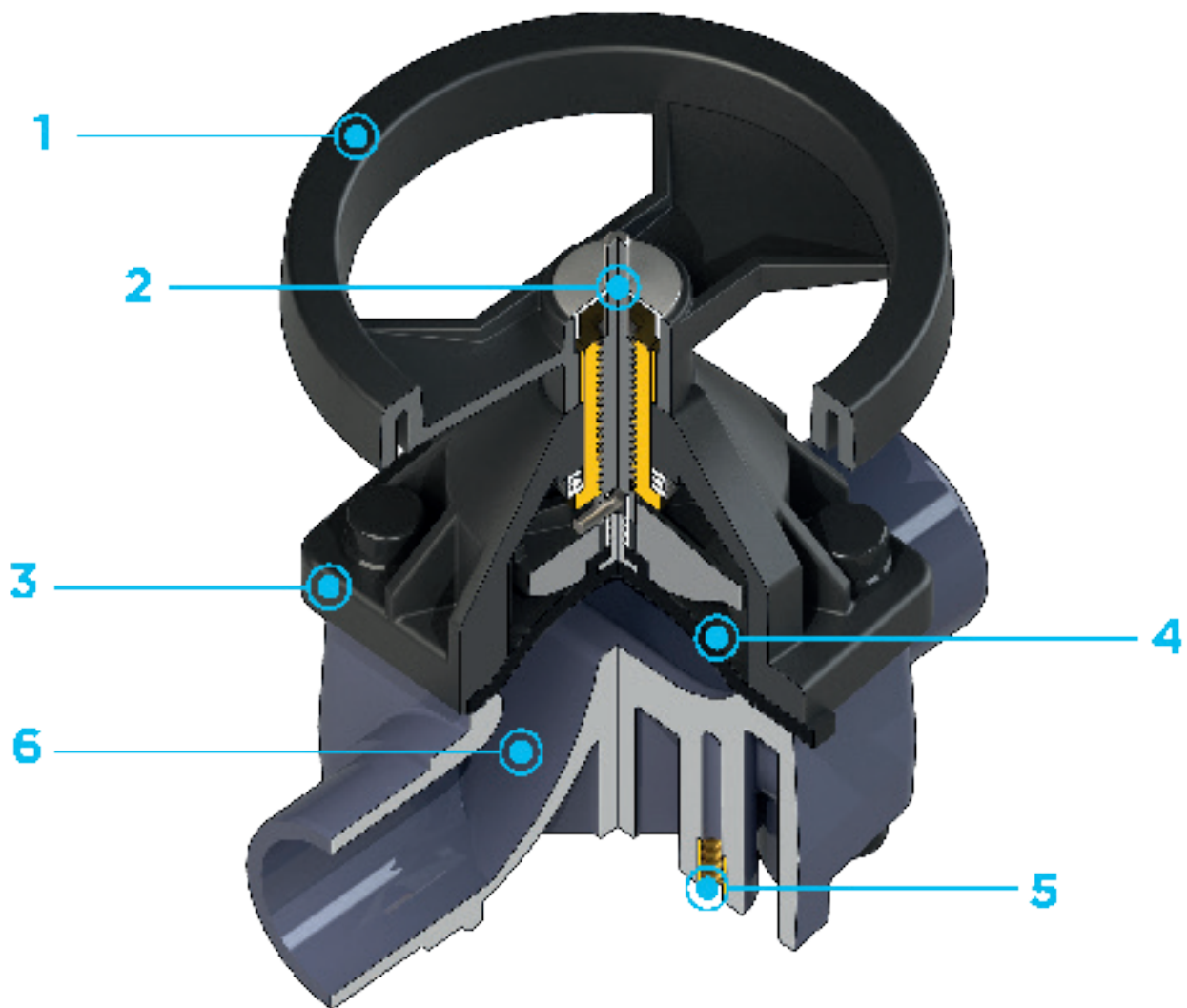
VM DN 80÷100

The VM is particularly suitable for shutting off and regulating abrasive or dirty fluids. The handwheel control and diaphragm seal provide precise and effective control, while reducing the risk of water hammer to a minimum.

DIAPHRAGM VALVE

- Connection system for solvent welding and for flanged joints
- **Optimised fluid dynamic design:** maximum output flow rate thanks to the optimised efficiency of the fluid dynamics that characterise the new internal geometry of the body.
- Handwheel that stays at the same height during rotation, with internal bearing to minimise friction and operating torque
- Standard optical indicator
- **Internal operating components in metal** totally isolated from the conveyed fluid
- Bonnet fastening screws in STAINLESS steel protected against the external environment by PE plugs
- **New flanged bodies:** the new bodies, characterised by a monolithic flanged structure, are available in PVC-U, PVC-C, PP-H and PVDF. This design, free from body and flange joints, greatly reduces mechanical stress and increases system performance.

Technical specifications	
Construction	Single wear diaphragm valve
Size range	DN 80 ÷ 100
Nominal pressure	PN 10 with water at 20° C PN 6 with water at 20° C (PTFE version)
Temperature range	0 °C ÷ 95 °C
Coupling standards	Welding: EN ISO 15494. Can be coupled to pipes according to EN ISO 15494. Flanging system: ISO 7005-1, EN 1092-1, EN ISO 15494, EN 558-1, DIN 2501, ANSI B.16.5 cl. 150.
Reference standards	Construction criteria: EN ISO 16138, EN ISO 15494 Test methods and requirements: ISO 9393 Installation criteria: DVS 2202-1, DVS 2207-11, DVS 2208-1, UNI 11318.
Valve material	Body: PP-H Bonnet: PP-GR Handwheel PA-GR
Seal material	EPDM, FKM, PTFE (on request NBR)
Control options	Manual control; pneumatic actuator



- 1 Handwheel** in (PA-GR) with high mechanical strength and ergonomic **grip for optimum manageability**
- 2 Metal optical position indicator** supplied as standard

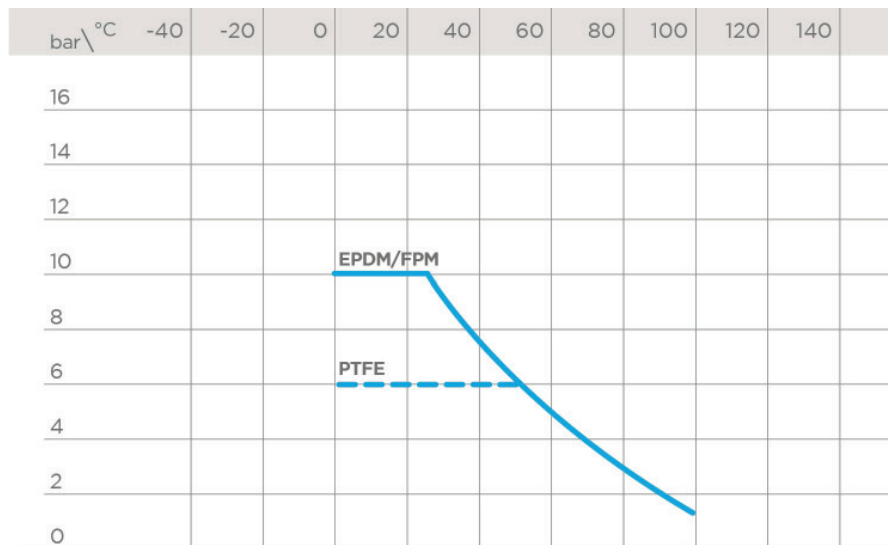
- 3 Full protection bonnet** in PP-GR
Internal circular and symmetrical diaphragm sealing area
- 4 Diaphragm** available in EPDM, FPM, PTFE (NBR on request) and easy to replace

- 5 Threaded metal inserts** for anchoring the valve
- 6 New valve body internal design:** substantially higher flow coefficient resulting in lower pressure drops. Optimised adjustment curve for effective and precise flow rate regulation

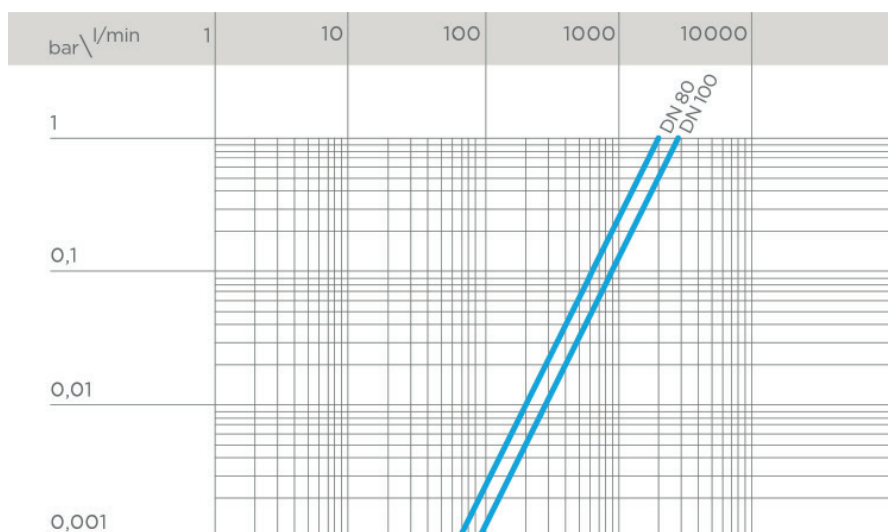
TECHNICAL DATA

PRESSURE VARIATION ACCORDING TO TEMPERATURE

Graph valid for water and non-hazardous fluids with regard to which the material is classified as CHEMICALLY RESISTANT. In other cases, a reduction of the nominal pressure PN is required (25 years with safety factor).



PRESSURE DROP GRAPH



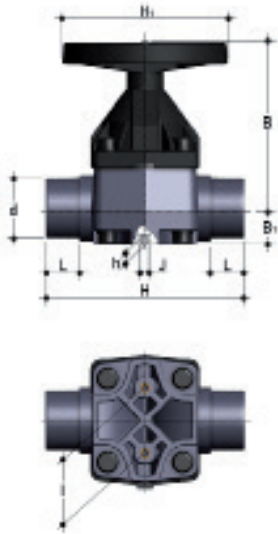
K_v100 FLOW COEFFICIENT

The K_v100 flow coefficient is the Q flow rate of litres per minute of water at a temperature of 20°C that will generate Δp= 1 bar pressure drop at a certain valve position. The Kv100 values shown in the table are calculated with the valve completely open.

DN	80	100
Kv100 l/min	2910	4620

The information in this leaflet is provided in good faith. No liability will be accepted concerning technical data that is not directly covered by recognised international standards. FIP reserves the right to carry out any modification. Products must be installed and maintained by qualified personnel.

DIMENSIONS

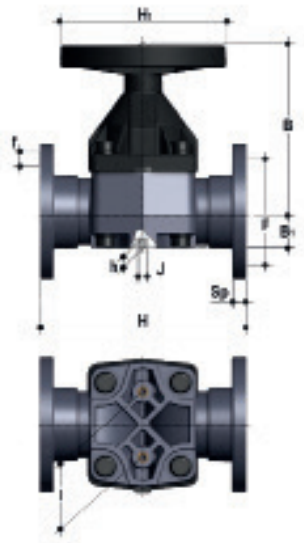


VMDM

Diaphragm valve with male ends for socket welding, metric series

d	DN	PN	B	B ₁	H	H ₁	h	l	J	L	g	EPDM code	FKM code	PTFE code
90	80	*10	225	55	300	200	23	100	M12	51	6040	VMDM090E	VMDM090F	VMDM090P
110	100	*10	295	69	340	250	23	120	M12	61	9160	VMDM110E	VMDM110F	VMDM110P

*PTFE PN6

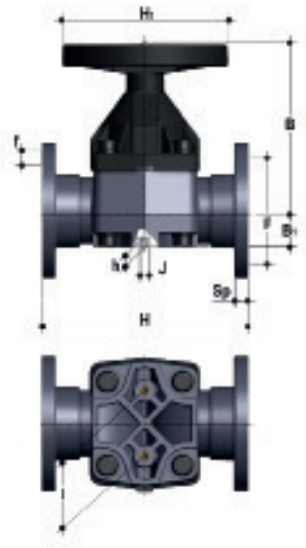


VMOM

Diaphragm valve with flanged monolithic body, drilled EN/ISO/DIN PN10/16. Face to face according to EN 558-1

d	DN	PN	B	B ₁	F	f	H	H ₁	l	J	Sp	U	g	EPDM code	FKM code	PTFE code
90	80	*10	225	64	160	18	310	200	100	M12	22	8	7500	VMOM090E	VMOM090F	VMOM090P
110	100	*10	295	72	180	18	350	250	120	M12	23	8	10480	VMOM110E	VMOM110F	VMOM110P

*PTFE PN6



VMOAM

Diaphragm valve with flanged monolithic body, drilled ANSI B16.5 cl.150 #FF

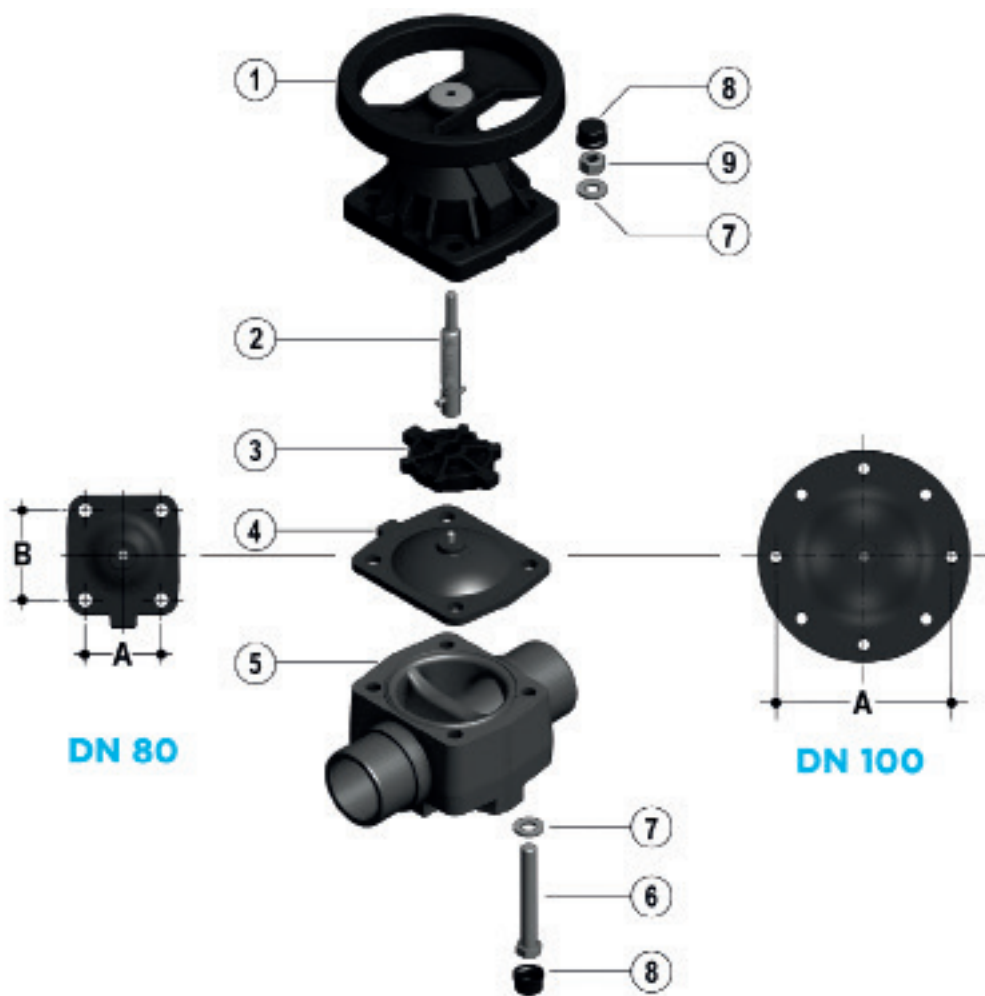
d	DN	PN	B	B ₁	F	f	H	H ₁	I	J	Sp	U	g	EPDM code	FKM code	PTFE code
3"	80	*10	225	64	152,4	19	263	200	100	M12	22	4	7500	VMOAM300E	VMOAM300F	VMOAM300P
4"	100	*10	295	72	190,5	19	328	250	120	M12	23	8	10480	VMOAM400E	VMOAM400F	VMOAM400P

*PTFE PN6

For installation prior to october 2017 please contact Fip Technical Support

COMPONENTS

EXPLODED VIEW



DN	80	100
A	114	193
B	127	-

- | | | |
|---|--|---|
| 1 Bonnet (PP-GR - 1);
Handwheel (PA-GR - 1) | 4 Diaphragm seal (EPDM, FKM, PTFE - 1) | 7 Washer (Zinc plated steel - 4) |
| 2 Indicator - stem (STAINLESS steel - 1) | 5 Body (PP-H - 1) | 8 Protection plug (PE - 4) |
| 3 Shutter (PBT - 1) | 6 Hexagonal screw (Zinc plated steel - 4) | 9 Nut (Zinc plated steel - 4) |

The material of the component and the quantity supplied are indicated in brackets

DISASSEMBLY

The diaphragm constitutes the part of the valve more subject to mechanical and chemical stress from the fluid. Consequently, the condition of the diaphragm must be checked at regular intervals in accordance with the service conditions. To do this, it must be disconnected from the handwheel and from the valve body.

- 1) Cut-off fluid upstream from the valve and make sure it is de-pressurised (downstream drain if necessary).
- 2) Unscrew the four screws (6) and separate the body (5) from the internal components.
- 3) Unscrew the diaphragm (4) from the shutter (3). Rotate the handwheel clockwise to free the stem-shutter unit. Clean or replace the diaphragm, if necessary (4). If necessary, lubricate the stem (2).

ASSEMBLY

- 1) Apply the shutter (3) to the stem (2), ensuring the stem pin is positioned correctly.
- 2) Screw the diaphragm (4) onto the stem (2), taking care not to stretch it.
- 3) Open the valve.
- 4) Place the bonnet-handwheel unit (1) on the body (5) and join the two components with bolts.
- 5) Press the protection plugs into place (8).

INSTALLATION

The valve can be installed in any position and in any direction.
When starting up the plant, make sure that there are no leaks from between the diaphragm and the valve body. If necessary, tighten the fastening screws (6).

WARNINGS

Note: during assembly operations, it is advisable to lubricate the threaded stem. Mineral oils are not recommended for this task as they react aggressively with EPDM rubber.

Moreover, as the diaphragm seal is compressed between the body and the actuator, the valve body stud-bolts and nuts must be checked and tightened, if necessary, prior to installation.